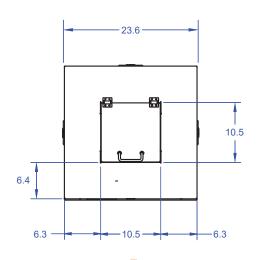
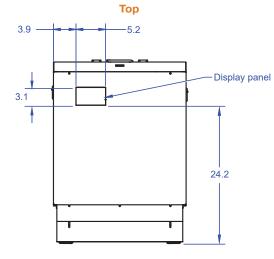
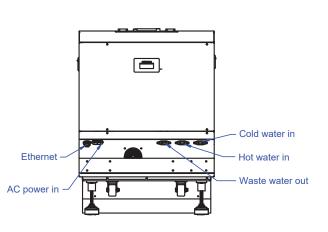
# LFC-25 Dimensions in inches ±0.1" (derived from mm)

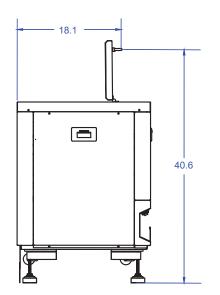




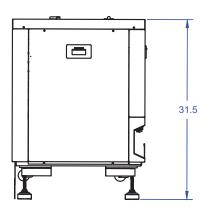
**Front** 



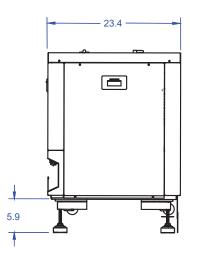
**Back** 



Right with door fully open



Right



Left



 $\textbf{Power Knot LLC} \ | \ 47613 \ \text{Warm Springs Blvd} \ | \ \text{Fremont, CA} \ 94539 \ \text{USA} \ | \ +1-408-889-8433 \ | \ \text{info@powerknot.com} \ | \ \text{www.powerknot.com} \ | \ \text{ww.powerknot.com} \ | \ \text{ww.powerknot.com} \ | \ \text{ww.powe$ 

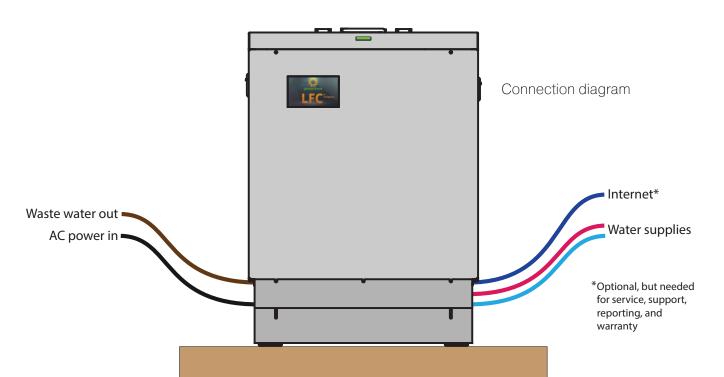
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# **LFC-25**

Biodigester







Installation Requirements

# Nominal capacity per day

25 kg (55 lb) of food waste

#### Construction

All stainless steel (chassis, side panels, drum, shaft, arms, paddles, and load cells). Chassis is mirror finish (EN 10088-2 specification 2P)

### **Operating environment**

Indoors or covered patio

Must not be exposed to rain, snow, or sunshine

#### **Ingress protection**

IP54 – splash proof and dust proof

# **Ambient operating temperature**

4°C~38°C (39°F~100°F)

# **Operating altitude**

1000 m (3300 ft)

# Floor surface flatness required

 $\pm 15 \text{ mm } (0.6")$ 

# Weight when empty

136 kg (300 lb)

# **Moving and positioning**

Machine is rolled into place with casters

Machine is raised once in position and supported by feet and rubber pads

### Weight when full

179 kg (394 lb) maximum

### Load per pad

60 kg (131 lb) maximum

## Pressure per pad

58 kPa (8 psi), maximum

# **Space required around machine**

Left side, right side, and back: can each be flush against panels or walls.

Front: can be flush for operation but requires 60 cm (24") for loading

#### **Water inlets**

Filters: use external filters to remove particles and hardness

Fitting: DN 15 (1/2" NPT) female

Pipes: Typically use flexible hose pipes to allow machine to move freely. Install valves to disconnect water for servicing and backflow prevention devices if required

Pressure, standard: 200 to 550 kPa (29 to 80 psi, 2.0 to 5.6 kg/cm<sup>2</sup>)

Pressure, marine: 100 to 550 kPa (14.5 to 80 psi, 1.0 to 5.6 kg/cm<sup>2</sup>)

Flow rate: 7.5 litre per minute (2 gpm) max. @ 450 kPa (65 psi, 4.5 kg/cm<sup>2</sup>)

Hot water: 45°C~75°C (113°F~167°F)

**Cold water:** 5°C~35°C (41°F~95°F)

The supplied water is mixed internally. The temperatures must be such that the internal temperature of 45°C (113°F) can be attained.

# Water input per day

75 litre (20 gallon) typical

#### Waste water outlet

Fitting: DN 15 (1/2" NPT) female

Pipes: Typically use flexible coupling on output to permit machine to move freely.

Connect waste water outlet higher than machine or install a stop valve on the outlet pipe (used for commissioning)

Type: Must exit to sewer (not storm drain); grease trap is required in most iurisdictions

Height: Internal pump can pump water up to a height of 3.5 m (11.5'). Use one way valve externally if height is more than 1 m (3')

#### Total waste water output per day

100 litre (26 gallon), typical

#### Flow rate of waste water out

10 l/min (2.6 gpm), maximum 0.1 l/min (0.02 gpm), typical average

### **AC** supply

Universal ac input: 100 V to 260 V, 47 Hz EN 61000-6-3:2007+A1:2011 & 2006

to 63 Hz

Single phase + PE Circuit breaker: 12 A

Inlet socket: IEC 60320-1 C20, fused with two 6.3 A 5x20 mm fuses

# AC power cord

Ordered separately to suit destination ac power source. Length: 180 cm (6')

Outlet must be accessible by operator and have a safety disconnect

# **Maximum power**

200 W

# **Energy per day**

1.5 kWh typical

#### **User interface**

3-color LED through diffused slot 5" touchscreen with 65k colors

### **Ethernet**

RJ45, 100 baseT DHCP or fixed IP address

Connect to Internet with direct cable, Wi-Fi client, or GSM modem

Automatically connects to LFC Cloud for remote support, reporting, and monitoring (included in purchase price). Connection is required to extend warranty to 3 years

#### **Powerzyme**

(Microorganisms and enzymes) 0.25 litre, included with initial purchase

#### **Powerchips**

(Medium for microorganisms) 25 litre, included with initial purchase

#### **Operating lifetime**

Expected to be 15 to 25 years

#### Warranty

3 years on all parts and components when connected to the LFC Cloud

1 year for marine and rental machines, or when not connected to the LFC Cloud

#### Safety

Certified to UL430:2018 (waste disposal machines) CAN/CSA-C22.2 No. 60335-1:11 EN 60335-1:2020 CAN/CSA-C22.2 No. 60335-2-16:16 EN 60335-2-16:2002+A1:2008+A2:2011 (waste food disposers)

# **EMC** and **EMI**

47 CFR FCC part 15, subpart B, class B ICES-003:2016 Issue 6. class B

ANSI C63.4:2014

EN 61000-6-1:2007 & 2005

CISPR 16-2-3:2016,

CISPR 16-2-1:2006

CISPR 16-1-2:2003 + A1:2004 + A2:2006 EN 61000-3-2:2005 +A1:2008 +A2:2009

EN 61000-3-3:2008

EN 61000-4-2:1995

EN 61000-4-3:2006 EN 61000-4-4:2004

EN 61000-4-5:2006

EN 61000-4-6:2014

FN 61000-4-8:1993

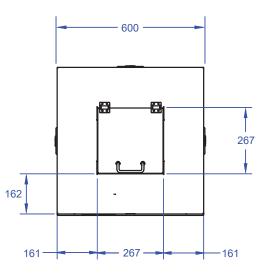
EN 61000-4-11:2004

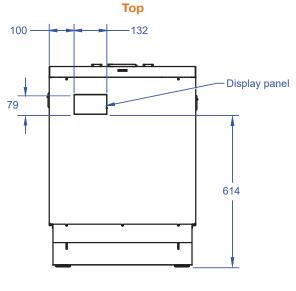
# RoHS

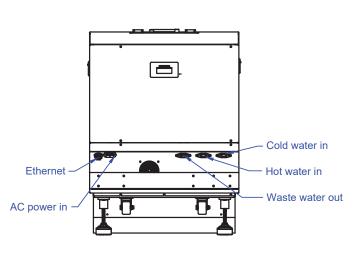
Compliant for EU and China



# For complete details see User's Manual

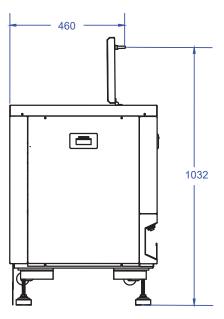




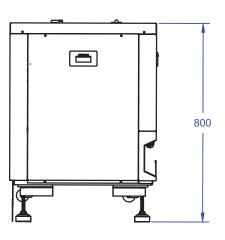


**Back** 

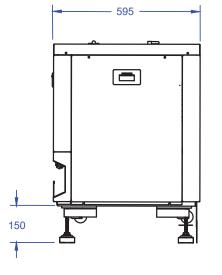
**Front** 



Right with door fully open



Right



Left